

# Safety Data Sheet

acc. to OSHA HCS

Printing date 03/14/2018

Reviewed on 03/14/2018

## 1 Identification

- **Product identifier**
  - **Trade name:** EP1238 Black B
  - **Recommended use:** Epoxy Hardener
  - **Restrictions on use:** For industrial use only
- **Details of the supplier of the safety data sheet**
  - **Manufacturer/Supplier:**  
ResinLab, LLC  
N109 W13300 Ellsworth Drive  
Germantown, WI 53022  
1-877-259-1669  
www.resinlab.com
  - **Information Department:** Product Safety Department: msds@resinlab.com
  - **Emergency Telephone Number:**  
North America - Chemtrec: 1-800-424-9300 (24 hours)  
International - Chemtrec: 01-703-527-3887 (24 hours)

## 2 Hazard(s) identification

- **Classification of the substance or mixture**  
Skin Corr. 1B H314 Causes severe skin burns and eye damage.  
Skin Sens. 1 H317 May cause an allergic skin reaction.

### · Label elements

- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS05 GHS07

- **Signal word** Danger

### · **Hazard-determining components of labeling:**

4,7,10-Trioxatridecane-1,13-Diamene  
Bisphenol-A-(epichlorohydrin) epoxy resin  
1,2,3-Propanetriyl ester of 12-(oxiranylmethoxy)-9-octadecanoic acid  
Resorcinol

### · **Hazard statements**

H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.

### · **Precautionary statements**

Avoid breathing dust/fume/gas/mist/vapors/spray  
Wash thoroughly after handling.  
Contaminated work clothing must not be allowed out of the workplace.  
Wear protective gloves / eye protection / face protection.  
If swallowed: Rinse mouth. Do NOT induce vomiting.  
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.  
IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
Immediately call a poison center/doctor.  
If skin irritation or rash occurs: Get medical advice/attention.  
Wash contaminated clothing before reuse.  
Store locked up.  
Dispose of contents/container in accordance with local/regional/national/international regulations.

### · **Classification system:**

#### · **NFPA System**

#### · **NFPA ratings (scale 0 - 4)**



Health = 3  
Fire = 1  
Reactivity = 0

NFPA special hazards (water reactivity and oxidizing property): None

### · **HMIS System**

#### · **HMIS-ratings (scale 0 - 4)**



Health = 3  
Fire = 1  
Reactivity = 0

### · **Other hazards**

#### · **Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

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## 3 Composition/information on ingredients

### Chemical characterization: Mixtures

#### Dangerous components:

CAS: 4246-51-9 EINECS: 224-207-2	4,7,10-Trioxatridecane-1,13-Diamene Skin Corr. 1B, H314 Skin Sens. 1, H317	50-60%
CAS: 25068-38-6 NLP: 500-033-5 Index number: 603-074-00-8	Bisphenol-A-(epichlorohydrin) epoxy resin Aquatic Chronic 2, H411 Skin Irrit. 2, H315; Eye Irrit. 2A, H319; Skin Sens. 1, H317	≥20-<25%
CAS: 74398-71-3 EC number: 616-085-8	1,2,3-Propanetriyl ester of 12-(oxiranylmethoxy)-9-octadecanoic acid Skin Sens. 1, H317	10-20%
CAS: 108-46-3 EINECS: 203-585-2 Index number: 604-010-00-1 RTECS: VG 9625000	Resorcinol Eye Dam. 1, H318 Aquatic Acute 1, H400 Acute Tox. 4, H302; Skin Irrit. 2, H315; Skin Sens. 1B, H317	≥3-<5%
CAS: 67762-90-7 EC number: 614-122-2	Siloxanes and Silicones, di-Me, reaction products with silica	2.5-5%

#### Additional information:

If the chemical name/CAS number is proprietary and or weight percentage is listed as a range, the specific chemical identity and or percentage of composition has been withheld as a trade secret.

## 4 First-aid measures

### Description of first aid measures

#### General information:

Keep warm, position comfortably and cover well.  
Immediately remove any clothing soiled by the product.

#### After inhalation:

Remove victim from exposure to fresh air. Keep person at rest. Provide oxygen if person is not breathing.  
Supply fresh air and if symptoms occur call for a doctor.  
In case of unconsciousness place patient stably in side position for transportation.

#### After skin contact:

Immediately wash with water and soap and rinse thoroughly.  
Remove all contaminated clothing and wash before reuse.  
If medical attention is not immediately available continue flushing skin for one hour. Cover wound with sterile dressing.  
Seek medical treatment.

#### After eye contact:

Flush eyes with water for 15 minutes occasionally lifting the upper and lower eyelids. Check for and remove contact lenses.  
Continue to irrigate eye until patient receives medical attention.  
Do not put any ointments, oils or medication in eyes without specific instructions.  
Get medical attention.

#### After swallowing:

If victim is unconscious; never give anything by mouth.  
Do NOT induce vomiting.  
If victim is conscious, rinse out mouth with water.  
Seek immediate medical advice.

#### Information for doctor:

- Most important symptoms and effects, both acute and delayed No further relevant information available.
- Indication of any immediate medical attention and special treatment needed  
Check section 11 Toxicological Information for further relevant information.

## 5 Fire-fighting measures

### Extinguishing media

#### Suitable extinguishing agents:

Use fire fighting measures that suit the environment.  
Alcohol resistant foam  
Carbon dioxide  
water fog  
Fire-extinguishing powder

### Special hazards arising from the substance or mixture

Will not burn unless preheated.  
In case of fire, the following can be released:  
May generate ammonia gas.  
Nitrogen oxides (NOx)  
Phenolics  
Formaldehyde, a skin and lung sensitizer and a regulated carcinogen, may be formed during fires.  
Carbon dioxide (CO<sub>2</sub>) and Carbon monoxide (CO)  
Silicon oxide (SiO<sub>2</sub>)

### Advice for firefighters

#### Protective equipment:

If employees are expected to fight fires, they must be trained and equipped as stated in the OSHA fire brigades standard (29 CFR 1910.156).  
As with any fire, wear positive-pressure self-contained breathing apparatus and full protective gear that are NIOSH approved.

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### 6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**  
Wear protective clothing.  
Wear protective equipment. Keep unprotected persons away.  
Do not breathe gas, vapors, dusts or mists if their inhalable particles occur during use.
- **Environmental precautions:**  
Inform respective authorities in case of seepage into water course or sewage system.  
Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**  
For large spills: provide diking or containment to minimize spreading. If possible pump and store material in appropriate container.  
For small spills: Ventilate and wash area. Collect spills and absorbant material in appropriate container.  
Ensure adequate ventilation.  
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).  
Use neutralizing agent if necessary.  
Dispose contaminated material as waste according to item 13.

### 7 Handling and storage

- **Handling:**
  - **Precautions for safe handling**  
Ensure good ventilation/exhaustion at the workplace.  
Prevent formation of aerosols.  
Keep away from incompatible material(s).  
Avoid any release into the environment.  
Do not breathe dust/fumes/mist/vapor/spray.  
Avoid contact with eyes, skin and clothing.  
Keep away from heat, sparks, flames and ignition sources.  
Observe all the personal protection requirements in Section 8.
- **Conditions for safe storage, including any incompatibilities**
  - **Storage:**
    - **Requirements to be met by storerooms and receptacles:**  
Provide ventilation for receptacles.  
Keep stored in accordance with local, regional, national, and international regulations.

### 8 Exposure controls/personal protection

#### • Control parameters

##### • Components with limit values that require monitoring at the workplace:

##### 108-46-3 Resorcinol

REL	Short-term value: 90 mg/m <sup>3</sup> , 20 ppm Long-term value: 45 mg/m <sup>3</sup> , 10 ppm
TLV	Short-term value: 90 mg/m <sup>3</sup> , 20 ppm Long-term value: 45 mg/m <sup>3</sup> , 10 ppm

##### 67762-90-7 Siloxanes and Silicones, di-Me, reaction products with silica

OSHA PEL	Short-term value: 15 mg/m <sup>3</sup>
US ACGIH	Short-term value: 10 mg/m <sup>3</sup>

• **Additional Occupational Exposure Limit Values for possible hazards during processing:** None.

#### • Exposure controls

If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits.

If exposure limits have not been established, maintain airborne levels to an acceptable level.

##### • Personal protective equipment:

##### • General protective and hygienic measures:

- Keep away from foodstuffs, beverages and feed.
- Immediately remove all soiled and contaminated clothing.
- Wash hands before breaks and at the end of work.
- Avoid contact with the eyes and skin.

##### • Personal Protective Equipment (PPE)

##### • Breathing equipment:

- Sufficient ventilation in pattern and volume should be provided in order to maintain air contaminant levels below recommended exposure limits.
- Use a NIOSH approved air-purifying organic vapor respirator if occupational limits are exceeded. For emergency situations, confined space use, or other conditions where exposure limits may be greatly exceeded, use an approved air supplied respirator. Observe OSHA regulations (29CFR 1910.134) for respirator use.

##### • Protection of hands:

- The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
- Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

##### • Material of gloves



Chemical resistant gloves

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## Eye protection:



Safety Glasses with side shields

## Body protection: Appropriate chemical resistant clothing.

## Limitation and supervision of exposure into the environment

The Engineering measures or controls, and PPE recommendations are only guidelines and may not apply to every situation. For additional information, please consult the corresponding requirements under OSHA 29 CFR 1910.94-95, and 29 CFR 1910.132-138.

## 9 Physical and chemical properties

### Information on basic physical and chemical properties

#### General Information

#### Appearance:

#### Form:

Liquid

#### Color:

Amber colored

#### Odor:

Amine-like

#### Odor threshold:

Not determined.

#### pH-value:

Not determined.

#### Change in condition

#### Melting point/Melting range:

Undetermined.

#### Boiling point/Boiling range:

Undetermined.

#### Flash point:

&gt;120 °C (&gt;248 °F)

#### Flammability (solid, gaseous):

Not applicable.

#### Ignition temperature:

Not determined.

#### Decomposition temperature:

Not determined.

#### Auto igniting:

Product is not selfigniting.

#### Danger of explosion:

Product does not present an explosion hazard.

#### Explosion limits:

#### Lower:

Not determined.

#### Upper:

Not determined.

#### Vapor pressure:

Not determined.

#### Vapor Density:

not determined

#### Density at 20 °C (68 °F):

 1.07 g/cm<sup>3</sup> (8.93 lbs/gal)

#### Relative density

Not determined.

#### Vapor density

Not determined.

#### Evaporation rate

Not determined.

#### Solubility in / Miscibility with

#### Water:

Fully miscible.

#### Partition coefficient (n-octanol/water):

Not determined.

#### Viscosity:

#### Dynamic:

Not available.

#### Kinematic:

Not available.

#### VOC content:

 0.00 %  
 0.0 g/l / 0.00 lb/gal

## 10 Stability and reactivity

### Reactivity Not a regulated physical hazard under GHS.

### Hazardous Reactivity and Chemical Stability Stable under normal conditions of use, storage and temperatures.

### Thermal decomposition / conditions to be avoided:

To avoid thermal decomposition do not overheat.

No decomposition if used and stored according to specifications.

### Possibility of hazardous reactions In contact with incompatible materials.

### Conditions to avoid Keep away from heat, sparks, flame and any other ignition sources.

### Incompatible materials:

Oxidizing agents

may corrode copper, aluminum, zinc and galvanized surfaces.

Sodium hypochlorite

Mercaptans

Acids

Amines

Bases (Alkalis)

### Hazardous decomposition products: Possible in traces.

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## 11 Toxicological information

### Information on toxicological effects

#### Acute toxicity:

#### LD/LC50 values that are relevant for classification:

#### 4246-51-9 4,7,10-Trioxatridecane-1,13-Diamene

Oral	LD50	4,310 mg/kg (rat)
Dermal	LD50	2,500 mg/kg (rabbit) (Calculated from LD50 of 2.5 mL/kg)
Inhalative	LC50/4 h	mg/l (No data available)

#### 25068-38-6 Bisphenol-A-(epichlorohydrin) epoxy resin

Oral	LD50	11,400 mg/kg (rat)
Dermal	LD50	20,000 mg/kg (rabbit) (Test guideline not available)
Inhalative	LC50/4 h	mg/l (Test species: n/a) (Toxicity not expected based on the acute oral data)

#### 74398-71-3 1, 2, 3-Propanetriyl ester of 12-(oxiranylmethoxy)-9-octadecanoic acid

Oral	LD50	>5,000 mg/kg (rat)
Dermal	LD50	>2,000 mg/kg (rabbit)
Inhalative	LC50/4 h	mg/l (Test species: n/a) (Toxicity not expected based on the acute oral data)

#### 108-46-3 Resorcinol

Oral	LD50	510 mg/kg (rat) Reference: Oxychem (M)SDS (2015).
Dermal	LD50	3,360 mg/kg (rabbit) Reference: Oxychem 2015
Inhalative	LC50/4 h	>5,600 mg/l (rat) (LC0 (8 hrs, aerosol) ≥ 2.8mg/l (622 ppm)) Reference: Oxychem 2015

#### 67762-90-7 Siloxanes and Silicones, di-Me, reaction products with silica

Oral	LD50	>5,000 mg/kg (rat) (test method not specified)
Dermal	LD50	mg/kg (Test species: n/a) (Toxicity not expected based on acute oral data)
Inhalative	LC50/4 h	mg/l (Test species: n/a) (Toxicity not expected based on acute oral data)

#### Primary irritant effect:

- on the skin: Caustic effect on skin and mucous membranes.

- on the eye: Strong caustic effect.

#### Sensitization: Sensitization possible through skin contact.

#### Experience with humans: Not applicable.

#### Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations:

Corrosive

Irritant

Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.

#### Carcinogenic categories

#### IARC (International Agency for Research on Cancer)

108-46-3 Resorcinol	3
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#### NTP (National Toxicology Program)

None of the ingredients is listed.

#### OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

## 12 Ecological information

### Toxicity

#### Aquatic toxicity:

#### 4246-51-9 4,7,10-Trioxatridecane-1,13-Diamene

EC50 mg/kg (rabbit)

#### 25068-38-6 Bisphenol-A-(epichlorohydrin) epoxy resin

EC50 mg/kg (rabbit)

#### 74398-71-3 1, 2, 3-Propanetriyl ester of 12-(oxiranylmethoxy)-9-octadecanoic acid

EC50 mg/kg (Test species: n/a)  
Based on manufacturer's test result, the substance was slightly irritating to skin (Category 3).  
Reference: Hexion (M)SDS (2003).

#### 108-46-3 Resorcinol

EC50 mg/kg (rabbit) (FHSLA method; 500mg neat substance)  
Primary dermal irritation index (PDII): 4.4; the substance was therefore classified as irritating (Category 2) to rabbit skin based on the criteria.  
Reference: ECHA (2012).

#### 67762-90-7 Siloxanes and Silicones, di-Me, reaction products with silica

EC50 mg/kg (Test species: n/a) (Primary irritation index=0)

### Persistence and degradability No further relevant information available.

### Behavior in environmental systems:

- Bioaccumulative potential No data available.

- Mobility in soil No further relevant information available.

### Additional ecological information: The product is non-rapid degradable, and low or not highly bioaccumulative.

#### General notes:

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

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- Results of PBT and vPvB assessment
  - PBT: None of the ingredients is listed.
  - vPvB: None of the ingredients is listed.
- Other adverse effects No further relevant information available.

## 13 Disposal considerations

### Waste treatment methods

#### RCRA Waste:

108-46-3 Resorcinol

U201 ≥3-&lt;5%



#### Recommendation:

Must be specially treated adhering to official regulations.  
 Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

### Uncleaned packagings:

- Recommendation: Dispose of according to your local waste regulations.
- Recommended cleansing agent: Water, if necessary with cleansing agents.

## 14 Transport information

UN-Number	UN2735
DOT, IMDG, IATA	
UN proper shipping name	Amines, liquid, corrosive, n.o.s. (4,7,10-Trioxatridecane-1,13-Diamene)
DOT	AMINES, LIQUID, CORROSIVE, N.O.S. (4,7,10-Trioxatridecane-1,13-Diamene)
IMDG, IATA	
Transport hazard class(es)	
DOT	
	
Class	8 Corrosive substances
Label	8
IMDG, IATA	
	
Class	8 Corrosive substances
Label	8
Packing group	III
DOT, IMDG, IATA	
Environmental hazards:	Not applicable.
Special precautions for user	Warning: Corrosive substances
Danger code (Kemler):	80
EMS Number:	F-A,S-B
Segregation groups	Alkalis
Stowage Category	A
Segregation Code	SG35 Stow "separated from" acids.
Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
Transport/Additional information:	
DOT	
Quantity limitations	On passenger aircraft/rail: 5 L On cargo aircraft only: 60 L
IMDG	
Limited quantities (LQ)	5L
Excepted quantities (EQ)	Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
UN "Model Regulation":	UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S. (4,7,10-TRIOXATRIDECANE-1,13-DIAMENE), 8, III

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## 15 Regulatory information

### Safety, health and environmental regulations/legislation specific for the substance or mixture

#### SARA Section 355 (extremely hazardous substances):

None of the ingredients is listed.

#### SARA Section 313 (Specific toxic chemical listings):

None of the ingredients is listed.

#### SARA Section 311/312 (Hazardous Chemical Inventory Reporting)

25068-38-6	Bisphenol-A-(epichlorohydrin) epoxy resin	A, C	≥20-<25%
74398-71-3	1, 2, 3-Propanetriyl ester of 12-(oxiranylmethoxy)-9-octadecanoic acid	A, C	10-20%

#### Hazard Abbreviations for SARA 311/312

A - Acute Health Hazard  
 C - Chronic Health Hazard  
 F - Fire Hazard  
 R - Reactive Hazard  
 S - Sudden Release of Pressure Hazard

#### TSCA 8 (b) Inventory:

All ingredients are listed.

#### Proposition 65

##### Chemicals known to cause cancer:

106-89-8 1-chloro-2,3-epoxypropane

##### Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

##### Chemicals known to cause reproductive toxicity for males:

106-89-8 1-chloro-2,3-epoxypropane

##### Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

#### Carcinogenic categories

##### EPA (Environmental Protection Agency)

None of the ingredients is listed.

##### TLV (Threshold Limit Value established by ACGIH)

108-46-3 Resorcinol A4

##### NIOSH-Ca (National Institute for Occupational Safety and Health)

None of the ingredients is listed.

#### International Regulation Lists

##### GHS label elements GHS label elements

##### REACH - Substances of Very High Concern (SVHC) List:

None of the ingredients is listed.

##### Restriction of Hazardous Substances Directive (RoHS) list:

None of the ingredients is listed.

Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

## 16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

Department Issuing (M)SDS: Product Development Department

Contact: msds@resinlab.com

Date of preparation / last revision 03/14/2018 / 7

\* Data compared to the previous version altered.